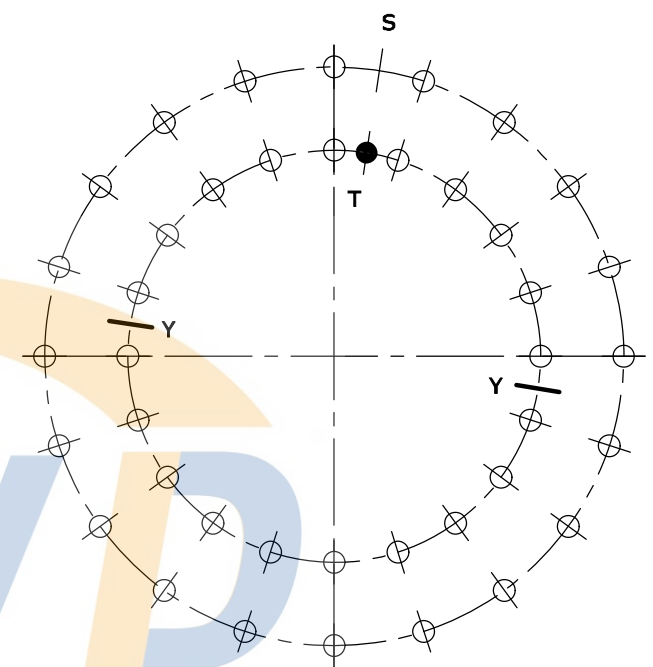
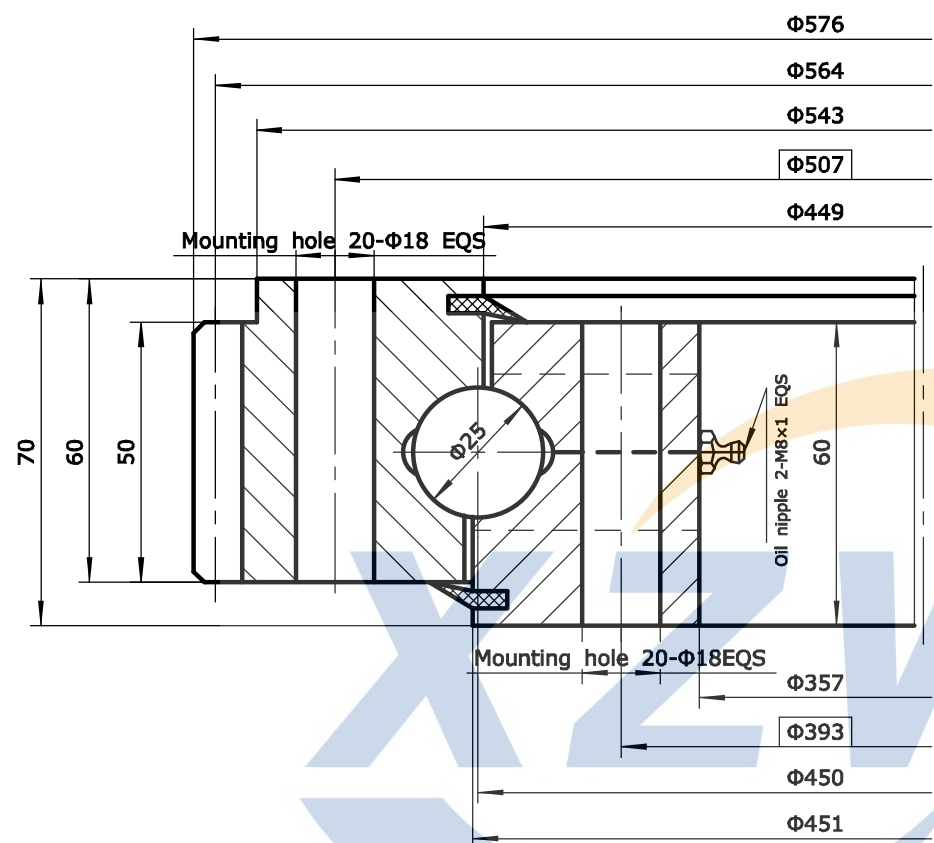



6.3
U.O.N



Notes:
 1. Raceway of inner & outer ring induction hardened, hardness: 55~62HRC
 Depth ≥ 3.0mm
 2. Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data				Design		Check		Machine Tolerances				Model		Weight	
Module	m	6	Gear heat treatment requirements		Date	Approve		machine tolerances without notes				011.25.450		76kg	
Teeth no	z	94	HRC		Qty	Size	Axial clearance	≤200 ≤500 ≤710 ≤1120				Slewing Bearing		Scale	
Teeth pressure angle	α	20°	Precision(GB10095-88) 10		Inner ring mounting hole	20 Φ18	Radial clearance	±0.30 ±0.40 ±0.50 ±0.65				Material		Total 1 page The 1st page	
Modification coefficients	x	0			Outer ring mounting hole	20 Φ18		≤1600 ≤2000 ≤2500 ≤3150				XUZHOU WANDA SLEWING BEARING CO.,LTD  Fax: +86 516 83309366 Fax: +86 516 83915766 http://www.slew-bearing.com			
Reduction coefficients	km	0			Oil hole	2 M8x1		±0.80 ±0.95 ±1.10 ±1.35							
Pitch diameter	d	564						≤4000 ≤5000							
								±1.65 ±2.0							
					T:Pulg location S:Soft zone Y:Oil hole Z:Lifting hole		Technical processing standards without notes according to ...JB/T2300-2011								