


Notes:

1. Raceway of inner & outer ring induction hardened. hardness: 55~62HRC
Depth ≥ 3.5mm
2. Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data				Design		Check		Model		Weight			
Module	m	Gear heat treatment requirements		Date	Approve		110.32.1600		440kg				
Teeth no	z	HRC		Qty	Size	Axial clearance	0.02~0.07		Name	Slewing Bearing	Qty	Scale	
Teeth pressure angle	α	Precision(GB10095-88)		Inner ring mounting hole	45	Φ26	Radial clearance	0.02~0.07		Material	50Mn	Total 1 page	The 1st page
Modification coefficients	x			Outer ring mounting hole	45	Φ26			<p style="text-align: center;">XUZHOU WANDA SLEWING BEARING CO.,LTD</p>  <p>Fax: +86 516 83309366 Fax: +86 516 83915766 http://www.slew-bearing.com</p>				
Reduction coefficients	km			Oil hole	5	M10×1							
Pitch diameter	d												
				T:Pul location S:Soft zone Y:Oil hole Z:Lifting hole		Technical processing standards without notes according to ...JB/T2300-2011							